

**Amendments to the Claims:**

The following listing of claims will replace all prior versions and listings of claims in the application:

**Listing of Claims:**

1.(Currently amended) A method for fabricating single crystal silicon film comprising: forming a single crystal region through a laser irradiation after forming a semiconductor layer or a metal thin film on a transparent or semi-transparent substrate, which comprises the steps of:

forming a single crystal seed region on the substrate of the a desired size by a crystallization method using laser irradiation, the step of forming a single crystal seed region being comprised of the steps of:

irradiating the substrate in a first direction using a first laser scanning process;

after the first laser scanning process is complete, irradiating the substrate in a second direction substantially orthogonal to the first direction.

irradiating the substrate of the desired size with a laser in a specific shape through a mask so that the laser-irradiated portion is firstly crystallized;

conducting a first scanning process which comprises moving the laser by a desired distance so that a grain in the firstly crystallized portion is grown by the desired distance;

completing a first scanning process after it was progressed by the desired distance, thereby forming a poly-crystal island region;

conducting a second scanning process which comprises 90 degree turning of the laser at the end of the first scanning process and scanning the seed grain formed in an elongated shape in the scanning direction during the first scanning process, so that the seed grain is grown to form a single crystal region;  
and

irradiating the laser onto a portion of a single crystal seed region formed after progressing the second scanning process by the desired distance, thereby extending the single crystal region.

2. (Cancelled)

3. (Currently amended) The method of claim ~~[[2]]~~ 1, further comprising which ~~comprises~~ the steps of: conducting the laser irradiation onto several places of the substrate at the same time, such that single crystal seed regions are formed on several places by the first and second scanning processes; and conducting additional scanning, starting from the single crystal regions as seeds, so as to extend the single crystal regions while consuming poly-crystal regions or amorphous regions remaining on the substrate, thereby forming single crystal tiles over the entire substrate.

4. (Original) The method of claim 3, wherein the size and location of the single crystal tiles are controlled by various combinations of the scanning direction and alignment of the laser irradiation regions and various shapes and sizes of laser slits.

5. (Original) The method of claim 1, wherein the single crystal region is formed over the entire substrate, or a portion where a semiconductor device is formed, or a portion where a circuit region of the semiconductor device is formed.

6. (Original) The method of claim 1, wherein the transparent substrate includes glass, plastic and insulating film.

7. (Original) The method of claim 6, wherein the insulating film is a Si nitride or oxide film selected from  $\text{SiO}_x$ ,  $\text{SiO}_x$ ,  $\text{H}_y$ ,  $\text{SiN}_x$ , and their bilayer or multiple layer, or a film of nitride or oxide of a metal selected from Al, Cu, Ti and W.

8. (Original) The method of claim 1, wherein the semiconductor layer is made of one selected from a-Si, a-Ge, a-Si<sub>x</sub> Ge<sub>y</sub>, poly-Si, poly-Ge, and poly-Si<sub>x</sub> Ge<sub>y</sub>.

9. (Original) The method of claim 1, wherein the metal thin film is made of a metal selected from Al, Cu, Ti, W, Au and Ag, or a compound of the metal and a semiconductor.

10. (Original) The method of claim 1, wherein the laser is an excimer laser.

11. (Currently amended) The method of claim ~~[[2]]~~ 1, wherein 90 degree turning of the laser of the second scanning process is realized by turning one of the mask and the substrate.